



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

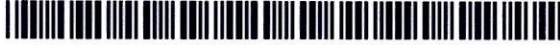
D350-607-541
Job Sheet 173390



Part No: D350-607-541

Job Qty: 1 ea

Part Name: AS350/AS355 Quick Release Heli-Utility-Basket™ Long, Heavy Duty Lid



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/1/18

Job Tracking No:

Due Date: 4/9/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG REV E SHEET 22 IPP REV:A 10-08-19 AS PER REV.A DD VERF BY:EC IPP Rev:B 11.02.09 add to install label DD verf by:EC IPP REV:C 12.03.06 AS PER ECN12-535 DD VERF:EC IPP REV:D 12.07.24 AS PER ECN 12-610 DD VERF:EC IPP REV:E 13.08.21 CHG005 / ECN 13-624 DD VERF:JLM IPP REV:F 14.06.09 AS PER ECN14-572 DD VERF:JLM IPP REV:G 16.09.12 added note at seq120 PAR16-515 DD VERF:JLM IPP Rev.H 17.06.08 As Per IIN Rev.E DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	4/9/18	4/9/18	0.00	0.00	Start Up Stores/Pkg-2		APR 17 2018
110	Packaging	1 pcs	4/9/18	4/9/18	0.00	0.00	Packaging1-3		
120	QC	1 pcs	4/9/18	4/9/18	0.00	0.00	QC4		M.L.
125	DC	1 pcs	4/9/18	4/9/18	0.00	0.00	DC		
130	Packaging	1 pcs	4/9/18	4/9/18	0.00	0.00	Packaging3-1		M.L.
140	QC21-FG	1 Ea	4/9/18	4/9/18	0.00	0.00	QC21		

Part Op 125 - Photocopy bluefile & type labels per PPP D350-607-541 CHG008
Descriptions: 130 - Package as per PPPD350-607-541

APR 18 2018

fgors



Container No: S061976



Part: D350-607-541

Job No: 173390

Serial No/Batch: S061976

Revision: E

Inspector:

Date: 04/17/18

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

DAS
21
9-89

APR 18 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN310C4	Nut	1 Ea (1 ea)	90-Start up Operation	5024835
AN4-13A	Bolt	6 Ea (6 ea)	90-Start up Operation	5045860
AN4C15	Bolt	1 Ea (1 ea)	90-Start up Operation	5019364
D2690-6	Lanyard	1 Ea (1 ea)	90-Start up Operation	5049462
D350-607-511	AS350/AS355 Quick Release Basket/Long Cargo Tube Mounting Provisions, Fits LH/RH	1 Ea (1 ea)	90-Start up Operation	5059380
D3912-041	Eyebolt Receiver Assembly	1 Ea (1 ea)	90-Start up Operation	5055752
D4030-041	Long Basket Assembly (350)	1 Ea (1 ea)	90-Start up Operation	5061807
D4086-200	Placard, Max Load	1 Ea (1 ea)	90-Start up Operation	5044787
D4150-041	Attachment Arm Assembly	1 Ea (1 ea)	90-Start up Operation	3057856
D4151-041	Basket Fwd Hardpoint Assembly, Lower	1 Ea (1 ea)	90-Start up Operation	5058300
D4151-043	Basket Fwd Hardpoint Assembly, Upper	1 Ea (1 ea)	90-Start up Operation	5053564
D4917-300	Placard, Max Load	1 Ea (1 ea)	90-Start up Operation	3040718
MS17984-C413	Quick Release Pin	1 pcs (1 ea)	90-Start up Operation	5041162
MS21042L4	Nut	6 Ea (6 ea)	90-Start up Operation	5045901
MS24665-151	Cotter Pin	1 Ea (1 ea)	90-Start up Operation	5027553
NAS1149C0463R	Washer	3 Ea (3 ea)	90-Start up Operation	5019381
NAS1149F0432P	Washer	12 Ea (12 ea)	90-Start up Operation	5050055
NAS1515H4L	Washer	2 Ea (2 ea)	90-Start up Operation	5024482
D4085-3	Placard	1 Ea (1 ea)	90-Start up Operation	5046330

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN310C4	1	74	0
	AN4-13A	6	941	0
	AN4C15	1	31	0
	D2690-6	1	46	0
	D350-607-511	1	0	0
	D3912-041	1	11	0
	D4030-041	1	1	0
	D4085-3	1	48	0
	D4086-200	1	17	0
	D4150-041	1	11	0
	D4151-041	1	6	0
	D4151-043	1	4	0
	D4917-300	1	31	0
	MS17984-C413	1	40	0
	MS21042L4	6	3,884	0
	MS24665-151	1	107	0
	NAS1149C0463R	3	201	0
	NAS1149F0432P	12	1,158	0
	NAS1515H4L	2	383	0

Part Specifications

Specifications could not be found.

PAGE 1 OF 1

Description: HELI-UTILITY BASKET

[illegible]

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor Approval Verification		
			QC / QA Coordinator Approval		
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : ☐					